



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT400203-H
Job Sheet 191819



Part No: RBT400203-H

Job Qty: 12 pcs

Part Name: Bumper



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/8/19

Job Tracking No:

Due Date: 3/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT400203 Rev.5 IPP Rev. A 19.01.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-154 - 1	12 pcs	3/28/19	3/28/19	0.00	6.00	SL-154 - 1		JB 19.03.14
110	QC 2	12 pcs	3/28/19	3/28/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		JB 19.03.14
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S162390



Part: RBT400203-H

Job No: 191819

Serial No/Batch: S162390

Revision: 5

Inspector:

Exp Date:

Instructions:

Plex 3/8/19 2:54 PM Dart.lajeunesse.marie

120 QC 8	12 pcs	3/28/19	0.00 0.00	QC 2 - 64	
				QC 2 - 65	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
130 Packaging 3-1 - Stock - B4B	12 pcs	3/28/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	

B. 19-03-20

DAS
28
9-89

140 QC 21 - SA	12 pcs	3/28/19	0.00 0.00	Packaging 3 - 36 - B4B	DAG
				QC 21 - SA - 21	21
				QC 21 - SA - 70	9-88
				QC 21 - SA - 53	
Part Op 100 - 1-Machine as per folio FC608 FOLIO REV: _____ DWG REV: _____ 2-Debur					MAR 21 2019
Descriptions: 130 - .					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MDELRINR0.375W	M Delrin Round Bar, White	.6240 ft (.052 ea)	100-SL-154 - 1	5148651	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-SL-154 - 1	MDELRINR0.375W	1	5	0	
Part Specifications					
Specifications could not be found.					

Plex 3/8/19 2:54 PM Dart.lajeunesse.marie

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

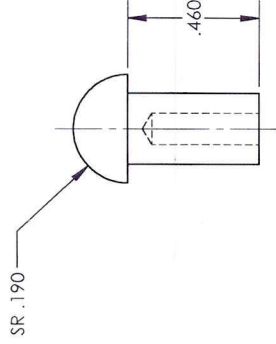
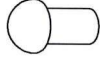
NO. 191819 MJS

1903-11

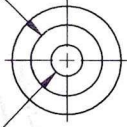
This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace, Eugene, OR.

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5	16-0027	-H CH'D DIM WAS Ø.252 IS Ø.2484-.2490.	2/9/2016	DFD	SM

REVISIONS



Ø .110 ∇ .38
Ø .2490
Ø .2484
(S.F. -B & -C)



(-H)

BEARING

DART
AEROSPACE

TITLE TRIM TAB BENDING GAUGE

DWG NO.

RBT400203-H

REV 5

MATL WHITE DELRIN/ACETAL

HEAT

TREAT

FINISH

SPEC

DRAWN BY: COLE

CHECKED: CLOUGH

OPPS APPR: ANDERSON

QA APPR: LINDSAY

APPROVED: MACKOVJAK

SCALE 2:1

DATE 1/10/2002

SHEET 10 OF 11

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
FRACTIONS 1/16
DECIMALS .01
SURFACES = 125/

1. BREAK ALL SHARP EDGES
2. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED
3. INTERPRET DIM AND TOL PER
ASME Y14.5-2000

USED ON MODEL

BELL 206

